







Date: Thursday, 17/08/2006 3:16:18 PM  
User: Linda Lacelle

# Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : RESTRICTOR FITTING
<b>Job Number</b> : 28208	
<b>Estimate Number</b> : 10928	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D2005013
<b>This Issue</b> : 17/08/2006 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D2005 REV C
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : C
<b>Previous Run</b> : 26884	<b>Material</b> : N/A
<b>Written By</b> :	<b>Due Date</b> : 15/09/2006 <b>Qty:</b> 5 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> : Est. B99.08.24 Re-format DM/EC	

## Additional Product


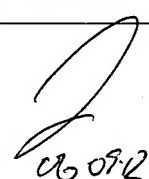

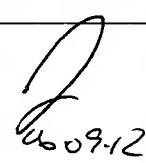
Job Number: 

Seq. #:	Machine Or Operation:	Description :
1.0	AN8328J	Union,Bulkhead-M-Flare
		
<b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s) Elbow,Bulkhead-M-Flare Pick: Qty Part Number Description Batch 1 AN832-8J fitting <i>M101925</i> <i>FF 06.09.01</i>		
2.0	D2005003	Restrictor
		
<b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s) Restrictor Pick: Qty Part Number Description Batch 1 D2005-003 Restrictor <i>B19073</i> <i>FF 06.09.01</i>		
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		
<b>Comment:</b> SMALL / MED FAB Machine elbow P/N: AN833-8J per Dwg. D2005-013 Press fit D2005-003 restrictor in place as per Dwg. D2005-013 Note:(15° chamfer towards inside of fitting) Stake restrictor in place using clean ballpeanhammer to tap down edge. Polish smooth finish Scribe P/N: D2005-013 <i>FF 06.09.12</i> <i>FF 06.09.12</i>		

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/09/12  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06.09.12	3.0	1AN 832-8J Fitting hole for Restrictor To deep.	ASPER 05/09/12 04/09/12 	Destroy and Replace	06.09.12 EF	 06.09.12	ASPER 05/09/12 06.09.12 	 06.09.12

NOTE: Date & initial all entries

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Drawing Name: RESTRICTOR FITTING

Job Number: 28208

Part Number: D2005013

Job Number:



Seq. #:

Machine Operation:

Description:

4.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 06/09/13 (5)

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST015

LB 06/09/14 (5)

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SB 06/09/14 (5)

Job Completion



W 06/09/14

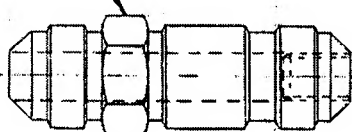
**DART**



DESIGN BRADLEY	DRAWN BY BRADLEY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2005-013	REV C
DATE 96.04.17		TITLE RESTRICTOR B'HEAD FIT'S	SCALE
C		REDRAWN 96.04.17 BRADLEY <i>[Signature]</i>	

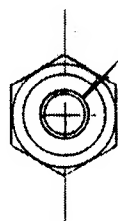
**RELEASED**  
97/09/03 DS

AN 832 - 8J  
FITTING



DRILL 11mm DIA  
x .500 AS SHOWN

D 2005-003  
FORCE FIT AS  
SHOWN AND STAKE  
IN PLACE.



DETAIL OF D2005-013.

SCALE 1:1

**REFERENCE ONLY**